



## Hercules 20 Oz Iron Ike

### HCC Holdings, Inc. an Oatey Affiliate

Version No: 1.5  
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **01/06/2022**  
Print Date: **01/07/2022**  
S.GHS.USA.EN

#### SECTION 1 Identification

##### Product Identifier

Product name	Hercules 20 Oz Iron Ike
Synonyms	Not Available
Proper shipping name	Self-heating solid, organic, n.o.s. (contains Sodium hydrosulfite)
Other means of identification	45400 and 45403

##### Recommended use of the chemical and restrictions on use

Relevant identified uses	Dissolves and removes rust stains on concrete
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##### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	HCC Holdings, Inc. an Oatey Affiliate
Address	4700 West 160th Street Cleveland, OH 44135 United States
Telephone	216-267-7100
Fax	Not Available
Website	Not Available
Email	info@oatey.com

##### Emergency phone number

Association / Organisation	Chemtrec
Emergency telephone numbers	1-800-424-9300 (Outside the US 1-703-527-3887)
Other emergency telephone numbers	Emergency First Aid: 1-877-740-5015

#### SECTION 2 Hazard(s) identification

##### Classification of the substance or mixture

Classification	Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Self-Heating Substances and Mixtures Category 1
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##### Label elements

## Hercules 20 Oz Iron Ike

Hazard pictogram(s)	
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Signal word	Danger
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## Hazard statement(s)

	Causes serious eye damage.
	Harmful if swallowed.
	Causes skin irritation.
	Self-heating: may catch fire.

## Hazard(s) not otherwise classified

Contact with acids liberates toxic gas.

## Precautionary statement(s) Prevention

	Keep cool. Protect from sunlight.
	Wash all exposed external body areas thoroughly after handling.
	Do not eat, drink or smoke when using this product.
	Wear protective gloves, protective clothing, eye protection and face protection.

## Precautionary statement(s) Response

	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	Immediately call a POISON CENTER/doctor/physician/first aider.
	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
	IF ON SKIN: Wash with plenty of water.
	Rinse mouth.
	If skin irritation occurs: Get medical advice/attention.
	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

	Maintain air gap between stacks/pallets.
	Store away from other materials.

## Precautionary statement(s) Disposal

	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
7681-57-4	70-80	<u>sodium metabisulfite</u>
7775-14-6*	20-30	<u>Sodium hydrosulfite</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

## SECTION 4 First-aid measures

## Description of first aid measures

Eye Contact	If this product comes in contact with the eyes:
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## Hercules 20 Oz Iron Ike

	<ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> <p>For THERMAL burns:</p> <ul style="list-style-type: none"> <li>▶ Do NOT remove contact lens</li> <li>▶ Lay victim down, on stretcher if available and pad <b>BOTH</b> eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.</li> <li>▶ Seek urgent medical assistance, or transport to hospital.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul> <p>In case of burns:</p> <ul style="list-style-type: none"> <li>▶ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth.</li> <li>▶ <b>DO NOT</b> remove or cut away clothing over burnt areas. <b>DO NOT</b> pull away clothing which has adhered to the skin as this can cause further injury.</li> <li>▶ <b>DO NOT</b> break blister or remove solidified material.</li> <li>▶ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain.</li> <li>▶ For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth.</li> <li>▶ <b>DO NOT</b> apply ointments, oils, butter, etc. to a burn under any circumstances.</li> <li>▶ Water may be given in small quantities if the person is conscious.</li> <li>▶ Alcohol is not to be given under any circumstances.</li> <li>▶ Reassure.</li> <li>▶ Treat for shock by keeping the person warm and in a lying position.</li> <li>▶ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> <li>▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p><b>This must definitely be left to a doctor or person authorised by him/her.</b> (ICSC13719)</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</b></li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.</li> </ul> <p><b>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</b></p> <ul style="list-style-type: none"> <li>▶ <b>INDUCE</b> vomiting with fingers down the back of the throat, <b>ONLY IF CONSCIOUS</b>. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> </ul> <p><b>NOTE:</b> Wear a protective glove when inducing vomiting by mechanical means.</p>

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

Depending on the degree of exposure, periodic medical examination is indicated. The symptoms of lung oedema often do not manifest until a few hours have passed and they are aggravated by physical effort. Rest and medical observation is therefore essential. Immediate administration of an appropriate spray, by a doctor or a person authorised by him/her should be considered.

(ICSC24419/24421)

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## Hercules 20 Oz Iron Ike

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

### BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

### ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## SECTION 5 Fire-fighting measures

### Extinguishing media

For **SMALL FIRES**:

- Dry chemical, CO<sub>2</sub>, water spray or foam.

For **LARGE FIRES**:

- Foam, fog or water spray
- **DO NOT** use water jets.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Wear SCBA and fully-encapsulating, gas-tight suits when handling these substances.</li> <li>▸ Always wear thermal protective clothing when handling molten substances.</li> <li>▸ Structural fire fighter's uniform will only provide limited protection.</li> <li>▸ Alert Fire Department and tell them location and nature of hazard.</li> <li>▸ Wear full body protective clothing with breathing apparatus.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▸ Consider evacuation (or protect in place).</li> <li>▸ Fight fire from a safe distance, with adequate cover.</li> <li>▸ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▸ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▸ Avoid spraying water onto liquid pools.</li> <li>▸ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> <li>▸ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ May ignite on contact with air leading to spontaneous combustion</li> <li>▸ May decompose explosively when heated or involved in fire.</li> <li>▸ May <b>REIGNITE</b> after fire is extinguished.</li> <li>▸ Gases generated in fire may be poisonous, corrosive or irritating.</li> <li>▸ Containers may explode on heating.</li> <li>▸ Runoff may create multiple fire or explosion hazard.</li> </ul> <p>Combustion products include: Combustible. Will burn if ignited. carbon monoxide (CO) carbon dioxide (CO<sub>2</sub>)</p>

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## Hercules 20 Oz Iron Ike

sulfur oxides (SOx)  
sulfur dioxide (SO<sub>2</sub>)  
other pyrolysis products typical of burning organic material.

### SECTION 6 Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

See section 12

#### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Eliminate all ignition sources.</li> <li>▶ Cover with <b>WET</b> earth, sand or other non-combustible material.</li> <li>▶ Use clean, non-sparking tools to collect absorbed material</li> <li>▶ Wear gloves and safety glasses as appropriate.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> touch the spill material</li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Department and tell them location and nature of hazard.</li> <li>▶ Eliminate all ignition sources (no smoking, flares, sparks or flames)</li> <li>▶ Stop leak if safe to do so; prevent entry into waterways, drains or confined spaces.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ <b>DO NOT</b> walk through spilled material.</li> <li>▶ <b>DO NOT</b> touch damaged containers or spilled material unless wearing appropriate protective clothing.</li> <li>▶ Cover with <b>WET</b> earth, sand or other non-combustible material.</li> <li>▶ Use clean, non-sparking tools to collect absorbed material and place into loosely-covered metal or plastic containers ready for disposal.</li> <li>▶ Alternately, the spill may be contained using <b>WET</b> earth, sand, or vermiculite and then covered with a high boiling point mineral oil.</li> <li>▶ Recover the liquid using non-sparking appliances and place in labelled, sealable container.</li> <li>▶ Water spray may be used to knock down vapours or divert vapour clouds.</li> <li>▶ Wash area with water and dike for later disposal;</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

### SECTION 7 Handling and storage

#### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ For large scale or continuous use, spark-free, earthed ventilation system venting directly to the outside and separate from usual ventilation systems</li> <li>▶ Provide dust collectors with explosion vents.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT</b> eat, drink or smoke.</li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately and before re-use</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul> <p><b>NOTE:</b> The material may remove oxygen from the air thus producing a severe hazard to workers inside enclosed or confined spaces where the material might accumulate. Before entry to such areas, sampling and test procedures for low oxygen levels should be undertaken; control conditions should be established to ensure the availability of adequate oxygen supply.</p>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store under an inert gas, e.g. argon or nitrogen.</li> </ul>

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## Hercules 20 Oz Iron Ike

**FOR MINOR QUANTITIES:**

- ▶ Store in an indoor fireproof cabinet or in a room of noncombustible construction.
- ▶ Provide adequate portable fire-extinguishers in or near the storage area.

**FOR PACKAGE STORAGE:**

- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped.
- ▶ Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry, well ventilated area.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Protect containers from exposure to weather and from direct sunlight unless: (a) the packages are of metal or plastic construction; (b) the packages are securely closed are not opened for any purpose while in the area where they are stored and (c) adequate precautions are taken to ensure that rain water, which might become contaminated by the dangerous goods, is collected and disposed of safely.
- ▶ Ensure proper stock-control measures are maintained to prevent prolonged storage of dangerous goods.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

**Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Glass container is suitable for laboratory quantities</li> </ul> <p>For low viscosity materials and solids: Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging and</li> <li>▶ cans with friction closures may be used.</li> </ul> <p>-</p> <p>Where combination packages are used, there must be sufficient inert absorbent material to absorb completely any leakage that may occur, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. All combination packages for Packing group I and II must contain cushioning material.</p>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Contact with acids produces toxic fumes</li> <li>▶ Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions.</li> <li>▶ Segregate from alcohol, water.</li> </ul> <p>Metabisulfites:</p> <ul style="list-style-type: none"> <li>▶ decompose with heat</li> <li>▶ are slowly oxidised on exposure to air and water</li> <li>▶ hydrates are bisulfites; conversely when dehydrated they become metabisulfites - a maximum strength of about 40% bisulfite solution is attainable with certain counter-ions</li> <li>▶ may produce corrosive acids when mixed with water dependent on the counter-ion</li> <li>▶ react with acids to produce sulfur dioxide (SO<sub>2</sub>)</li> </ul> <p>Sulfites and hydrosulfites (dithionites) :</p> <ul style="list-style-type: none"> <li>▶ may react explosively with strong oxidising agents.</li> <li>▶ react with water or steam to produce corrosive acid solutions and sulfur oxide fumes - aqueous solutions are incompatible with oxidisers, strong acids, alkalis, ammonia, aliphatic amines, alkanolamines, alkylene oxides, amides, epichlorohydrin, organic anhydrides, isocyanates, nitromethane, vinyl acetate</li> <li>▶ aqueous solutions attack metals in presence of moisture</li> <li>▶ generate gaseous sulfur dioxide in contact with oxidising and nonoxidising acids</li> </ul>


**SECTION 8 Exposure controls / personal protection****Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	sodium metabisulfite	Sodium metabisulfite	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	sodium metabisulfite	Sodium metabisulfite	5 mg/m <sup>3</sup>	Not Available	Not Available	A4

**Exposure controls**

<b>Appropriate engineering controls</b>	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to
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## Hercules 20 Oz Iron Ike

	<p>provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> <li>▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.</li> <li>▶ Work should be undertaken in an isolated system such as a 'glove-box' . Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.</li> <li>▶ Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.</li> <li>▶ Open-vessel systems are prohibited.</li> <li>▶ Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.</li> <li>▶ Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.</li> <li>▶ For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.</li> <li>▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).</li> <li>▶ Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.</li> <li>▶ Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.</li> </ul>
<p><b>Personal protection</b></p>	
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>
<p><b>Hands/feet protection</b></p>	<ul style="list-style-type: none"> <li>▶ Fire resistant/ heat resistant gloves where practical, otherwise</li> <li>▶ Heavy-duty chemically resistant gloves capable of providing short-term protection against spontaneous ignition.</li> </ul>
<p><b>Body protection</b></p>	<p>See Other protection below</p>
<p><b>Other protection</b></p>	<p>Wear protective clothing appropriate for the work situation.</p> <p>For large scale or continuous use, when handling dry powder, wear :</p> <ul style="list-style-type: none"> <li>· tight-weave, non-static, noncombustible or flameproof clothing without cuffs, metallic fasteners, pockets, or laps in which powder may collect.</li> <li>· non-sparking safety or conductive footwear. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul>

## Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

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## Hercules 20 Oz Iron IKe

- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

Where significant concentrations of the material are likely to enter the breathing zone, a Class P3 respirator may be required.

Class P3 particulate filters are used for protection against highly toxic or highly irritant particulates.

Filtration rate: Filters at least 99.95% of airborne particles

Suitable for:

- Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
- Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.
- Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS
- Highly toxic particles e.g. Organophosphate Insecticides, Radionuclides, Asbestos

Note: P3 Rating can only be achieved when used with a Full Face Respirator or Powered Air-Purifying Respirator (PAPR). If used with any other respirator, it will only provide filtration protection up to a P2 rating.

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	White Powder		
<b>Physical state</b>	Solid	<b>Relative density (Water = 1)</b>	1.6 - 1.8
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Miscible	<b>pH as a solution (%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	0

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ May heat spontaneously</li> <li>▶ Identify and remove sources of ignition and heating.</li> <li>▶ Incompatible material, especially oxidisers, and/or other sources of oxygen may produce unstable product(s).</li> <li>▶ Hazardous polymerization will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7



## Hercules 20 Oz Iron Ike

## Hazardous decomposition products

See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation. Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Ingestion of sulfite salts may cause gastric irritation. Large doses may produce violent colic, diarrhoea, circulatory disturbance, depression of vital functions and, sometimes, death.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	If applied to the eyes, this material causes severe eye damage.
Chronic	Sulfites and bisulfites can cause narrowing of the airways, stomach upset, flushing, low blood pressure, tingling sensation, itchy wheal, swelling and shock, and asthmatics are especially prone. They induce allergic-like reactions which can occur on first contact with the material.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Hercules 20 Oz Iron Ike	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

sodium metabisulfite	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	>10mg/l	1
	LC50	96h	Fish	21mg/l	1
	EC50	72h	Algae or other aquatic plants	43.8mg/l	2
	EC50	48h	Crustacea	89mg/l	2
	EC50	96h	Algae or other aquatic plants	40mg/l	1

Sodium hydrosulfite	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	>10mg/l	1
	LC50	96h	Fish	46mg/l	1
	EC50	72h	Algae or other aquatic plants	43.8mg/l	2
	EC50	48h	Crustacea	89mg/l	2
	EC50	96h	Algae or other aquatic plants	63-126mg/l	2

Continued...

## Hercules 20 Oz Iron Ike

<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data
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Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

**DO NOT** discharge into sewer or waterways.

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

## Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

## Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients


## SECTION 13 Disposal considerations

## Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>For small quantities:</p> <ul style="list-style-type: none"> <li>▶ Cautiously add the material to dry butanol in an appropriate solvent.</li> <li>▶ Reaction may be vigorous and exothermic.</li> <li>▶ Large volumes of flammable hydrogen may be generated and venting procedures should be conducted in a flame-proof environment.</li> <li>▶ Neutralise the solution with aqueous acid, filter and burn the liquid portion in an approved incinerator.</li> <li>▶ <b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> </ul>
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## SECTION 14 Transport information

## Labels Required

	
<b>Marine Pollutant</b>	NO

## Land transport (DOT)

<b>UN number</b>	3088				
<b>UN proper shipping name</b>	Self-heating solid, organic, n.o.s. (contains Sodium hydrosulfite)				
<b>Transport hazard class(es)</b>	<table border="1"> <tr> <td>Class</td> <td>4.2</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	4.2	Subrisk	Not Applicable
Class	4.2				
Subrisk	Not Applicable				

## Hercules 20 Oz Iron Ike

<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Hazard Label	4.2
	Special provisions	IB6, IP2, T3, TP33, W31

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	3088	
<b>UN proper shipping name</b>	Self-heating solid, organic, n.o.s. * (contains Sodium hydrosulfite)	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	4.2
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	4L
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	A3 A803
	Cargo Only Packing Instructions	470
	Cargo Only Maximum Qty / Pack	50 kg
	Passenger and Cargo Packing Instructions	467
	Passenger and Cargo Maximum Qty / Pack	15 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Forbidden
	Passenger and Cargo Limited Maximum Qty / Pack	Forbidden

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	3088	
<b>UN proper shipping name</b>	SELF-HEATING SOLID, ORGANIC, N.O.S. (contains Sodium hydrosulfite)	
<b>Transport hazard class(es)</b>	IMDG Class	4.2
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-A , S-J
	Special provisions	274
	Limited Quantities	0

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
sodium metabisulfite	Not Available
Sodium hydrosulfite	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
sodium metabisulfite	Not Available
Sodium hydrosulfite	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture**

sodium metabisulfite is found on the following regulatory lists

Continued...

## Hercules 20 Oz Iron Ike

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US ACGIH Threshold Limit Values (TLV) - Carcinogens

US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

### Sodium hydrosulfite is found on the following regulatory lists

US - Massachusetts - Right To Know Listed Chemicals

US Department of Homeland Security (DHS) - Chemical Facility

Anti-Terrorism Standards (CFATS) - Chemicals of Interest

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

## Federal Regulations

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	Yes
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	Yes

#### US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

## State Regulations

#### US. California Proposition 65

None Reported

## National Inventory Status

National Inventory	Status
USA - TSCA	Yes
<b>Legend:</b>	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

## SECTION 16 Other information

## Hercules 20 Oz Iron Ike

<b>Revision Date</b>	01/06/2022
<b>Initial Date</b>	12/23/2021

### Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory  
 KECI: Korea Existing Chemicals Inventory  
 NZIoC: New Zealand Inventory of Chemicals  
 PICCS: Philippine Inventory of Chemicals and Chemical Substances  
 TSCA: Toxic Substances Control Act  
 TCSI: Taiwan Chemical Substance Inventory  
 INSQ: Inventario Nacional de Sustancias Químicas  
 NCI: National Chemical Inventory  
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances