



# ALL CONDITION SOLDERING PASTE

**MASTERS® ALL CONDITION SOLDERING PASTE** is a petrolatum based paste used for typical sweat soldering. It has excellent wetting properties that allow for smooth flow and reduced voiding. It is lead free and NSF listed for use with potable water systems.

**MASTERS® ALL CONDITION SOLDERING PASTE** will work on pipe that is:

- Frozen or cold.
- Wet from condensation or thawing.

**Directions:**

- Clean surface to be soldered.
- Apply paste sparingly to pipe and fitting.
- Heat parts and apply solder (do not overheat).
- Allow to cool and wipe joints clean.



Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
SP057	57 g Jar	12	2.3 lbs	1 kg
SP227	227 g Brush Top Jar	24	15.8 lbs	7.2 kg
SP454	454 g Tub	12	14.2 lbs	6.4 kg
SP20L	20 L Pail	1	47.0 lbs	21.3 kg
SP450	450 lbs Drum	1	485 lbs	220 kg

For lead-free NSF61-G fittings we recommend **MASTERS® TINNING FLUX**  
Contains Zinc and Ammonium Chloride. DO NOT store above 110°F (43.3°C).



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