



# SELL SHEET

## PRIMER-PRO PRIMER FOR PVC AND CPVC CONNECTIONS

MASTERS® PRIMER-PRO is an aggressive primer for use on PVC and CPVC pipe and fittings. MASTERS® PRIMER-PRO is Low VOC and meets South Coast Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40, as well as ASTM F656.

MASTERS® PRIMER-PRO removes surface dirt, grease and grime as well as softens the pipe and fitting to allow a fast, secure solvent weld. It is available in Clear or Purple\* for where plumbing code calls for verification that a primer has been used.

### Directions:

- Cut pipe ends square, chamfer and clean pipe ends.
  - Check dry-fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
  - Use a suitable applicator at least ½ the size of the pipe diameter.
  - Apply thoroughly to the inside of the fitting socket.
  - Apply thoroughly to the outside surface of the pipe to the approximate depth of the fitting.
  - Apply a second coat to the fitting socket.
  - While primer is still wet, use an appropriate solvent cement for the pipe and fitting being joined.
- Follow application instructions from the cement can.



ASTM F656, NSF Standard 14 for PW, DWV and Sewer, IAPMO Listed

Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
PR500-P	Masters® Primer-PRO Purple Primer - 473 mL	24	25 lbs	11.5 kg
PR1L-P	Masters® Primer-PRO Purple Primer - 946 mL	12	24 lbs	11 kg
PR4L-P	Masters® Primer-PRO Purple Primer - 3.78 L	6	45 lbs	20.5 kg
PR500-C	Masters® Primer-PRO Clear Primer - 473 mL	24	25 lbs	11.5 kg
PR1L-C	Masters® Primer-PRO Clear Primer - 946 mL	12	24 lbs	11 kg
PR4L-C	Masters® Primer-PRO Clear Primer - 3.78 L	6	45 lbs	20.5 kg

\*Handle with care: Will stain most materials and surfaces.



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