



TRANSITION-PRO

MEDIUM BODIED PVC TO ABS TRANSITION CEMENT

MASTERS® TRANSITION-PRO solvent cement is ideal for joining PVC to ABS in non-pressure transition joints up to 6" in diameter.

MASTERS® TRANSITION-PRO is Low VOC and meets South Coast Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 requirements, as well as ASTM D-3138.

Directions:

- Cut pipe ends square, chamfer and clean pipe ends.
- Check dry-fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- Use a suitable applicator at least 1/2 the size of the pipe diameter.
- Clean and prepare pipe and fitting with a listed Cleaner and/or Primer, where local code requires.
- Apply a liberal coat of cement to pipe, approximately the depth of the socket. Leave no uncoated surface.
- Apply a coat of cement to the inside of the fitting, avoid pooling or puddling of cement.*
- Apply a second coat of cement to the pipe.
- Assemble parts quickly as cement must be in a fluid state when joining.
- Push pipe fully into the fitting using a 1/4 turning motion until the pipe bottoms.
- Hold pipe and fitting together for 30 seconds to prevent pipe push-out (longer in lower temperatures).
- Wipe off excess cement for a clean esthetic appearance.
- Allow cement to fully cure before pressure testing. Longer cure times may be required at lower temperatures or for larger diameter piping.



ASTM D-3138, NSF Standard 14 for DWV and Sewer, IAPMO Listed

Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
TR500-W	Masters® Transition-PRO PVC to ABS White Cement - 473 mL	24	53 lbs	24 kg

*Pooling/puddling can cause weakening and premature failure of the pipe or fitting connection



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