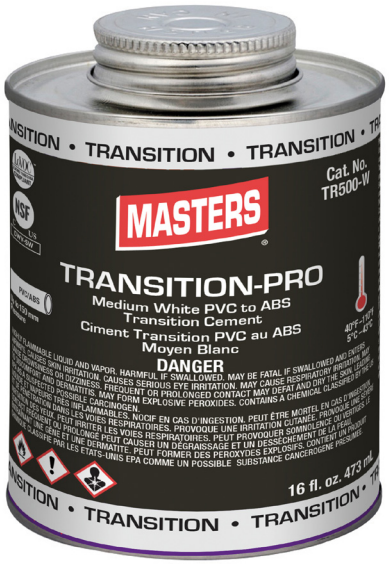
SELL SHEET

TRANSITION-PRO

MEDIUM BODIED PVC TO ABS TRANSITION CEMENT

MASTERS® TRANSITION-PRO solvent cement is ideal for joining PVC to ABS in non-pressure transition joints up to 6" in diameter.

MASTERS® TRANSITION-PRO is Low VOC and meets South Coast Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 requirements, as well as ASTM D-3138.



UPC ® NSF C US DWV-SW LeVOC® SCAQMD 1168/316A COMPLIANT

ASTM D-3138, NSF Standard 14 for DWV and Sewer, IAPMO Listed

Directions:

- Cut pipe ends square, chamfer and clean pipe ends.
- Check dry-fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- Use a suitable applicator at least ½ the size of the pipe diameter.
- Clean and prepare pipe and fitting with a listed Cleaner and/or Primer, where local code requires.
- Apply a liberal coat of cement to pipe, approximately the depth of the socket. Leave no uncoated surface.
- Apply a coat of cement to the inside of the fitting, avoid pooling or puddling of cement.*
- Apply a second coat of cement to the pipe.
- Assemble parts quickly as cement must be in a fluid state when joining.
- Push pipe fully into the fitting using a ¼ turning motion until the pipe bottoms.
- Hold pipe and fitting together for 30 seconds to prevent pipe push-out (longer in lower temperatures).
- Wipe off excess cement for a clean esthetic appearance.
- Allow cement to fully cure before pressure testing. Longer cure times may be required at lower temperatures or for larger diameter piping.

Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
TR500-W	Masters® Transition-PRO PVC to ABS White Cement - 473 mL	24	53 lbs	24 kg

*Pooling/puddling can cause weakening and premature failure of the pipe or fitting connection

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