



ABS-PRO & ABS-PRO-X

MEDIUM BODIED, REGULAR SETTING FORMULA & FAST SETTING FORMULA ABS SOLVENT CEMENTS

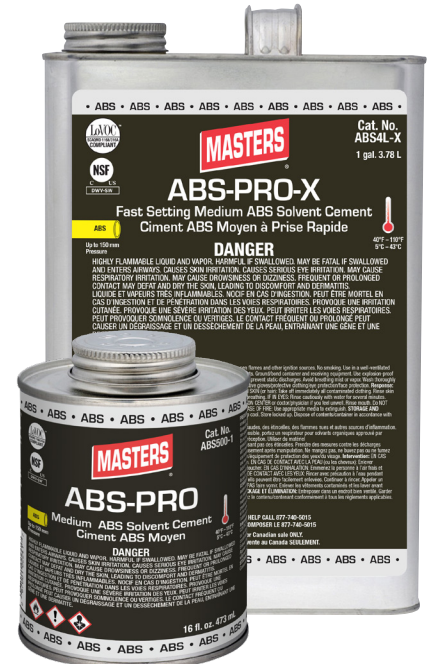
MASTERS® ABS-PRO solvent cement is ideal for joining all schedules and classes of ABS pipe and fittings up to 6" in diameter with interference fit.

MASTERS® ABS-PRO is Low VOC and meets South Coast Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40, as well as ASTM D2235.

MASTERS® ABS-PRO is recommended for use on potable water or DWV, and is available in a regular setting formula as well as a fast setting formula (ABS-PRO-X), ideal for colder temperatures.

Directions:

- Cut pipe ends square, chamfer and clean pipe ends.
- Check dry-fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- Use a suitable applicator at least 1/2 the size of the pipe diameter.
- Clean and prepare pipe and fitting with a listed Cleaner and/or Primer, where local code requires.
- Apply a liberal coat of cement to pipe, approximately the depth of the socket. Leave no uncoated surface.
- Apply a coat of cement to the inside of the fitting, avoid pooling or puddling of cement.*
- Apply a second coat of cement to the pipe.
- Assemble parts quickly as cement must be in a fluid state when joining.
- Push pipe fully into the fitting using a 1/4 turning motion until the pipe bottoms.
- Hold pipe and fitting together for 30 seconds to prevent pipe push-out (longer in lower temperatures).
- Wipe off excess cement for a clean esthetic appearance.
- Allow cement to fully cure before pressure testing. Longer cure times may be required at lower temperatures or for larger diameter piping.



ASTM D2235, NSF Standard 14 for PW, DWV and Sewer, IAPMO Listed

Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
ABS500-1	Masters® ABS-PRO Medium Yellow Solvent Cement - 473 mL	24	27 lbs	12.5 kg
ABS1L-1	Masters® ABS-PRO Medium Yellow Solvent Cement - 946 mL	12	25 lbs	11.5 kg
ABS4L-1	Masters® ABS-PRO Medium Yellow Solvent Cement - 3.78 L	6	49 lbs	22.0 kg
ABS250-X	Masters® ABS-PRO-X Medium/Fast Yellow Solvent Cement - 237 mL	24	13 lbs	6.0 kg
ABS500-X	Masters® ABS-PRO-X Medium/Fast Yellow Solvent Cement - 473 mL	24	27 lbs	12.5 kg
ABS1L-X	Masters® ABS-PRO-X Medium/Fast Yellow Solvent Cement - 946 mL	12	25 lbs	11.5 kg
ABS4L-X	Masters® ABS-PRO-X Medium/Fast Yellow Solvent Cement - 3.78 L	6	49 lbs	22.0 kg

*Pooling/puddling can cause weakening and premature failure of the pipe or fitting connection



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