



SAFETY DATA SHEET

1. Identification

Product identifier	HERCULES ABS Black, Medium Body, Fast Set
Other means of identification	
Product code	MSDS #64
Synonyms	Part Numbers: 60503, 60513, 60515, 60520, 60525
Recommended use	Joining ABS Pipes
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	HCC Holdings, Inc. an Oatey Affiliate
Address	4700 West 160th Street Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015
Contact person	MSDS Coordinator

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only outdoors or in a well-ventilated area. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Wear protective gloves/eye protection/face protection.
Response	Do NOT induce vomiting. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Methyl ethyl ketone	78-93-3	40-60
ABS Resin	9003-56-9	20-30
Acetone	67-64-1	10-20
Other components below reportable levels		2.04

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Wash off with soap and water.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Aspiration may cause pulmonary edema and pneumonitis.
Most important symptoms/effects, acute and delayed	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors or mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
--	---

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Acetone (CAS 67-64-1)	PEL	2400 mg/m3 1000 ppm
Methyl ethyl ketone (CAS 78-93-3)	PEL	590 mg/m3 200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	750 ppm
	TWA	500 ppm
Methyl ethyl ketone (CAS 78-93-3)	STEL	300 ppm
	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m3 250 ppm
Methyl ethyl ketone (CAS 78-93-3)	STEL	885 mg/m3
	TWA	300 ppm 590 mg/m3 200 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	50 mg/l	Acetone	Urine	*

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Methyl ethyl ketone (CAS 78-93-3)	2 mg/l	MEK	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Opaque liquid.

Color Black.

Odor Solvent.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range 151 °F (66.11 °C)

Flash point 14.0 - 23.0 °F (-10.0 - -5.0 °C)

Evaporation rate 5.5 - 8

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 1.8

Flammability limit - upper (%) 11.8

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 145 mm Hg @ 20 C

Vapor density 2.5

Relative density 0.89 +/- 0.02

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 500 - 1500 cP

Viscosity temperature	77 °F (25 °C)
Other information	
Bulk density	7.4 lbs/gal
VOC (Weight %)	< 325 g/l SQACMD 1168/M316A

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Ammonia. Amines. Isocyanates. Caustics.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May be fatal if swallowed and enters airways. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye irritation.
Ingestion	May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. Narcotic effects. May cause respiratory irritation.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	20 ml/kg
<i>Inhalation</i>		
LC50	Rat	50 mg/l, 8 Hours
<i>Oral</i>		
LD50	Rat	5800 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Respiratory tract irritation. Narcotic effects.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) > 100 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1)	-0.24
Methyl ethyl ketone (CAS 78-93-3)	0.29

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	T11, TP1, TP8, TP27
Packaging exceptions	150
Packaging non bulk	201
Packaging bulk	243

IATA

UN number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	
Class	3
Subsidiary risk	-

Packing group II
Environmental hazards No.
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1133
UN proper shipping name ADHESIVES
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-D
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Acetone (CAS 67-64-1) LISTED
Methyl ethyl ketone (CAS 78-93-3) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Acetone (CAS 67-64-1) 6532
Methyl ethyl ketone (CAS 78-93-3) 6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Acetone (CAS 67-64-1) 35 %WV
Methyl ethyl ketone (CAS 78-93-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Acetone (CAS 67-64-1) 6532

US state regulations**US. Massachusetts RTK - Substance List**

Acetone (CAS 67-64-1)

Methyl ethyl ketone (CAS 78-93-3)

US. New Jersey Worker and Community Right-to-Know Act

Acetone (CAS 67-64-1)

Methyl ethyl ketone (CAS 78-93-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Acetone (CAS 67-64-1)

Methyl ethyl ketone (CAS 78-93-3)

US. Rhode Island RTK

Acetone (CAS 67-64-1)

Methyl ethyl ketone (CAS 78-93-3)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	27-May-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0

NFPA ratings**Disclaimer**

The information in the sheet was written based on the best knowledge and experience currently available.